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(21) International Application Number: PCT/GB92/00950 (22) International Filing Date: 26 May 1992 (26.05.92) (30) Priority data: 9111858.8 3 June 1991 (03.06.91) GB 9204774.5 5 March 1992 (05.03.92) GB (71) Applicant (for all designated States except US): MERCK SHARP & DOHME LIMITED [GB/GB]; Hertford Road, Hoddesdon, Hertfordshire EN11 9BU (GB). (72) Inventor; and (75) Inventor/Applicant (for US only) : LIEVENS, Hildegard, Simone, Richard [BE/GB]; Merck Sharp & Dohme Limited, Hertford Road, Hoddesdon, Hertfordshire EN11 9BU (GB).		(74) Agent: BARRETT-MAJOR, Julie, Diane; Merck & Co., Inc., European Patent Department, Terlings Park, Eastwick Road, Harlow, Essex CM20 2QR (GB). (81) Designated States: AT, AT (European patent), AU, BB, BE (European patent), BF (OAPI patent), BG, BJ (OAPI patent), BR, CA, CF (OAPI patent), CG (OAPI patent), CH, CH (European patent), CI (OAPI patent), CM (OAPI patent), CS, DE, DE (European patent), DK, DK (European patent), ES, ES (European patent), FI, FR (European patent), GA (OAPI patent), GB, GB (European patent), GN (OAPI patent), GR (European patent), HU, IT (European patent), JP, KP, KR, LK, LU, LU (European patent), MC (European patent), MG, ML (OAPI patent), MN, MR (OAPI patent), MW, NL, NL (European patent), NO, PL, RO, RU, SD, SE, SE (European patent), SN (OAPI patent), TD (OAPI patent), TG (OAPI patent), US. Published <i>With international search report.</i>
(54) Title: PHARMACEUTICAL FORMULATIONS OF A BENZODIAZEPINE (57) Abstract Pharmaceutical formulations comprising 3R(+)-N-(2,3-dihydro-1-methyl-2-oxo-5-phenyl-1H-1,4-benzodiazepin-3-yl)-N'-(3-methylphenyl)-urea and a pharmaceutically acceptable carrier, characterised in that the carrier comprises a pharmaceutically acceptable oil selected from esterification or polyether products of glycerides with vegetable oil fatty acids of chain length C ₈ -C ₁₀ and a pharmaceutically acceptable surfactant selected from oleate and laurate esters of a polyalcohol copolymerised with ethylene oxide are disclosed. They optionally also contain a plasticiser and/or water and/or α-D-tocopherol. Preferably, the formulations are prepared by known methods and are filled into hard or soft gelatin capsules. The formulations are useful for the treatment or prevention of medical conditions in which an excess of CCK is implicated such as pain, panic or anxiety.		

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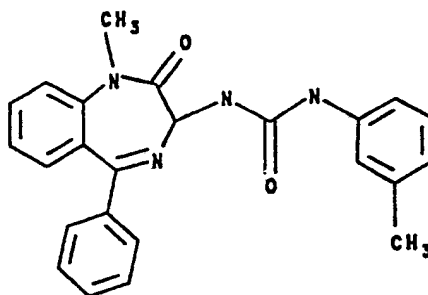
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PHARMACEUTICAL FORMULATIONS OF A BENZODIAZEPINE

5 The present invention relates to pharmaceutical formulations suitable for containing pharmacologically active agents with low water solubility. Particularly, the invention relates to benzodiazepine-containing formulations suitable for filling into soft gelatin capsules for oral administration.

10 One of the problems associated with oral administration of pharmacologically active agents with low water solubility is their resulting low bioavailability in vivo. Also, the distribution of the pharmacologically active agent in the gastrointestinal tract tends to be less homogeneous than desirable. This causes its bioavailability to be variable and not reliably reproducible.

20 One such pharmacologically active ingredient is the benzodiazepine 3R(+)-N-(2,3-dihydro-1-methyl-2-oxo-5-phenyl-1H-1,4-benzodiazepin-3-yl)-N'-(3-methylphenyl)-urea of formula (A):



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which has a solubility in water of less than 0.002mg/ml.

The benzodiazepine is a CCK antagonist and its synthesis and uses are described in, for example, European patent specifications numbers EPA-107,919, EPA-284,256 and EPA-434,364, which are herein incorporated by reference.

5 In particular, the benzodiazepine and its pharmaceutical formulations are useful for the treatment or prevention of medical conditions in which an excess of CCK is implicated such as in treating panic, anxiety and analgesia.

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It has now been found that pharmaceutical formulations wherein the composition is in the form of a self-emulsifying system have particularly advantageous properties in respect of the benzodiazepine (A).

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A review on self-emulsifying systems by Colin W. Pouton can be found in International Journal of Pharmaceutics 27, 1985, 335-348. A self-emulsifying system is generally recognised to be a mixture of oil and surfactant which emulsifies in water under conditions of gentle agitation. Such mixtures may also be spontaneously emulsifying. Self-emulsifying formulations have been used by the herbicide and pesticide industries. Lipophilic herbicides are dissolved in organic solvents with surfactants to produce self-emulsifying concentrates which can be dispersed easily in local water prior to crop-spraying.

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It has been suggested that self-emulsifying drug delivery systems can be prepared which, after oral administration in gelatin capsules, will emulsify within the gastric contents (Groves and de Galindez in Acta. Pharm. Suec. 13 (1976) 361-72). The mechanisms, rate and extent of drug absorption from the resulting emulsion will be strongly

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dependent on the particular oils and surfactants used in each formulation. For example, absorption will be influenced by whether or not the oil is digestible and by the partitioning of drug between the oil and water (Armstrong and James in Int. J. Pharm. 6 (1980), 195-204). Pouton found that self-emulsifying mixtures of excipients produced fine dispersions of droplets of diameter less than $1\mu\text{m}$. However, Pouton looked only at mixtures of certain excipients in the absence of any pharmacologically active ingredient. Furthermore, he did not tackle the problem of finding a mixture suitable for administration in capsule form.

Self-emulsifying systems are a subclass or special type of emulsion, which spontaneously emulsify in water to form an oil-in-water emulsion, wherein the median diameter of the droplets is generally less than 2 microns. Usually, such systems have been referred to as microemulsions. Self-emulsifying systems are produced from an emulsifier (a surfactant) and a co-emulsifier (ie a co-surfactant, polar additive or co-solubilizer) which lowers the interfacial tension between the oil and water phases to typically less than 1 mN/m . Emulsions are well-known in other fields, eg cosmetic preparations, floor polishes, paints and foods. However, the formulation of emulsions and in particular microemulsions is to a certain extent largely empirical (see for example pp.34-56 in Microemulsions Theory and Practice, Ed. L. Prince, 1977).

J. Ziegenmeyer and C. Fuhrer in Acta Pharmaceutica Technologica 1980, 26 (4) pp.273-275 have disclosed a microemulsion pharmaceutical composition containing 1% tetracycline hydrochloride and decanol. However, the

composition is not capable of producing a systemic therapeutic effect as the tetracycline concentration in the pharmaceutical composition is too low. More importantly, decanol is not pharmaceutically acceptable.

5

Microemulsions have been suggested for topical administration such as in British patent specification number 2098865 which discloses a skin penetrating pharmaceutical composition incorporating a skin penetrable pharmacologically active agent devoid of hydroxyl groups wherein the composition is in the form of a stable microemulsion formed from skin compatible excipients. Such microemulsions may be produced in conventional manner for the preparation of topical pharmaceutical compositions. The skin compatible pharmacologically active agent (0.01-15%), water-immiscible organic solvent (5-30%), water (15-55%), emulsifier (10-30%) and co-emulsifier (4-30%) may be heated together and the mixture cooled.

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Therefore, British patent specification number 2098865 still does not solve the problem of how to incorporate an active ingredient into a self-emulsifying capsule formulation for oral administration. Furthermore, the problem of obtaining a formulation having good solubilising power for the low-water soluble benzodiazepine is not solved thereby.

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In contrast, the present invention relates to a formulation which is suitable for oral administration and which provides the pharmacologically active ingredient in solution in a pharmaceutically acceptable carrier, which formulation is self-emulsifying in an aqueous medium.

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An oral formulation is known from British patent specification no. 2015339 which contains cyclosporin A as pharmacologically active ingredient and a carrier comprising Labrafil M1944CS and ethanol (40:15), and corn oil or olive oil in proportions 3:10:3:5, respectively, in the form of a drink solution. There is also disclosed, as alternative carrier, a mixture of glycerol mono-oleate and ethanol, which formulation can be filled into soft gelatin capsules. However, when the low-water soluble benzodiazepine substitutes the cyclosporin in this type of formulation, its solubility is still low in the region of 20 mg/g.

Belgian patent specification No. 895 724 also discloses soft gelatin capsules containing dihydrocyclosporin D as pharmacologically active ingredient (15-25%) and a carrier comprising ethanol (2-5%), Imwitor 742 (10-40%) and an esterified corn oil (40-60%). When the low-water soluble benzodiazepine substitutes the dihydrocyclosporin in this type of formulation, its solubility is in the region of 60 mg/g. However, the formulation still contains ethanol which it is preferred to avoid. These types of formulation therefore still do not solve the problem of how to obtain a formulation having good solubilising power for the low-water soluble benzodiazepine.

British patent specification no. GB 2 228 198 also relates to certain cyclosporin-containing compositions wherein the carrier comprises (b) a fatty acid triglyceride; (c) a glycerol fatty acid partial ester or propylene glycol or sorbitol complete or partial ester; and (d) a tenside (HLB \geq 10). Therein are disclosed specific examples wherein the carrier comprises (b)

Miglyol 812, (c) Imwitor 742 and (d) Cremophore RH40 or wherein the carrier comprises (b) Estasan GT8-60, (c) Arlacel 186 and (d) Tween 80. These compositions are oil-based, are not aqueous emulsions and do not include ethanol or Labrafls or the like. However, these require two components (b) and (c) in addition to a tenside. There is also disclosed one example wherein the carrier comprises (b) + (c) Maisine and (d) Cremophore RH40. Maisine is based on long chain (C₁₆ - C₁₈) fatty acids. When the benzodiazepine is substituted for the cyclosporin in this type of formulation, the carrier is again found to be a poor solvent therefor in the region of less than 10mg/g.

We have surprisingly found that if a medium chain length (C₈-C₁₀) fatty acid glyceride optionally esterified with polyethylene glycol is chosen for the oily component and an oleate or laurate ester of a polyoxyethylene polyalcohol is chosen as a surfactant, then satisfactory formulations (wherein the benzodiazepine is soluble in the carrier) can be prepared.

Thus, for example when Imwitor 742 is employed as the oil in the formulations of the present invention it is not necessary also to include, for example, Miglyol 812 as a second oily component. We also find that use of Labrafls in the formulations of the present invention does not require the presence of ethanol or other volatile solvents.

Therefore, the present invention provides a pharmaceutical formulation suitable for filling into soft gelatin capsules which formulation comprises 3R(+)-N-(2,3-dihydro-1-methyl-2-oxo-5-phenyl-1H-1,4-

benzodiazepin-3-yl)-N'-(3-methylphenyl)-urea of formula (A) and a pharmaceutically acceptable carrier, characterised in that the carrier comprises a pharmaceutically acceptable oil selected from esterification or polyether products of glycerides with vegetable oil fatty acids of chain length C₈-C₁₀, a pharmaceutically acceptable surfactant selected from oleate and laurate esters of a polyalcohol copolymerised with ethylene oxide, and optionally a plasticiser and/or water in which carrier the active ingredient is soluble such that the formulation is self-emulsifying in an aqueous medium.

The solubility of the benzodiazepine in the mixture of ingredients of the carrier is surprisingly found to be more than in the separate ingredients.

Preferably, the carrier comprises a pharmaceutically acceptable oil selected from the class consisting of liquid or highly viscous medium-chain glycerides optionally esterified with polyethylene glycol and a pharmaceutically acceptable surfactant which is liquid in association with the oil, in which carrier the active ingredient is soluble such that the formulation is self-emulsifying in an aqueous medium. Such carriers eliminate the need for including a plasticiser and/or water. Preferred carriers of the formulations of the present invention have a maximum solubility for the benzodiazepine in the region of 140mg/g (comprising Imwitor 742 and Tween 80) to 240mg/g (Labrasol/Tween 80). However, even the corresponding Labrafil-containing carrier of the formulation of the present invention has a maximum solubility for the benzodiazepine in the region of 60-80mg/g.

Preferably, the pharmaceutical formulation is in the form of soft gelatin capsules which, when dropped into water (or when in contact with the gastro-intestinal tract) break open and form an emulsion without stirring. The median diameter of the droplets in such self-emulsifying systems are typically less than two microns. However, hard gelatin capsules may also be used.

The oil, surfactant and any plasticiser are preferably different ingredients although an individual ingredient may perform more than one function. The oil, surfactant and any plasticiser are chosen so that the active ingredient is adequately soluble in a mixture thereof, and so that the release rate of the active ingredient is pharmacologically acceptable.

The formulations according to the present invention may contain:
pharmaceutically acceptable oil 38.5-82%
pharmaceutically acceptable surfactant 15-70%
plasticiser 0 to 5%
purified water 0.01 to 7%
active ingredient 0.2 to 80%
subject to the need for the active ingredient to be soluble and for the formulation to be self-emulsifying in an aqueous system.

For example, in formulations where a plasticiser is required, the formulations according to the present invention contain:
pharmaceutically acceptable oil 50-82%
pharmaceutically acceptable surfactant 15-30%
plasticiser 3 to 5%
purified water 0.01% to 7%

active ingredient 0.2 to 80%

However, the preferred formulations according to the present invention contain:

- 5 pharmaceutically acceptable oil 38.5-70%
pharmaceutically acceptable surfactant 30-70%
plasticiser 0 to 3%
purified water 0% to 3%
active ingredient 0.2 to 14%

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In the above formulations, the preferred range of active ingredient is 0.2 to 30%.

- 15 The ratio of oil:surfactant in the preferred formulations is preferably in the range of from 70:30 to 30:70. If the surfactant comprises greater than about 70%, its emulsifying characteristics and solubilising power reduce; and significantly below 30%, the formulation loses its self-emulsifying characteristics.

20

- Therefore, the pharmaceutically acceptable oil is the main solvent for the active ingredient. Such solvents are liquid or highly viscous, becoming liquid in association with the surfactant, and are esterification or polyether products of glycerides with vegetable oil
25 fatty acids. These include glycolised ethoxylated glycerides such as: polyethoxylated glycerides esterified with fatty acids of a vegetable oil such as corn oil or apricot kernel oil, in particular polyethoxylated oleic
30 linoleic glycerides such as Labrafil M2125 CS (trade mark), esters of glycerides with apricot kernel oil such as Labrafil M1944CS (trade mark), saturated polyglycolised C₈-C₁₀ glycerides such as esters of glycerides with caprylic/capric acid in particular with

PEG 8 caprylate/caprates such as Labrasol (trade mark), partial glycerides of medium-chain vegetable fatty acids such as Imwitor 742 (trade mark), and other caprylic/capric glycerides such as Imwitor 908 (trade mark). Especially preferred are Labrafil M1944CS or Labrafil M2125 CS, Labrasol, particularly Imwitor 742 and Imwitor 908.

The pharmaceutically acceptable surfactant is liquid in association with the oil and is an oleate or laurate ester of a polyalcohol copolymerised with ethylene oxide such as in particular a polyoxyethylene (20) sorbitan mono-oleate such as Tween 80 (trade mark), a laurate ester such as polyoxyethylene (20) sorbitan mono-laurate such as Tween 20 (trade mark) or a polyoxyethylene glycerol trioleate. The surfactant is preferably Tween 80 or Tween 20, more preferably Tween 80.

Any plasticiser present is to prevent break-up of any soft gelatin capsule shell into which the formulation is to be filled, but must be chosen so that it does not affect adversely the self-emulsifying nature of the formulations. Preferred plasticisers are propylene glycol and sorbitol, especially propylene glycol. However, using, for example, an Imwitor/Tween carrier renders the use of a plasticiser unnecessary.

Additional ingredients, such as an antioxidant such as α -D-tocopherol (vitamin E) may optionally be present. In the case of an Imwitor-containing carrier, vitamin E is preferably incorporated to about 1%.

Therefore, a preferred formulation comprises:

- esterification or polyether product of triglycerides with vegetable oil fatty acids: 38.5 to 82%
oleate ester of a polyalcohol copolymerised with ethylene oxide: 15 to 70%
- 5 plasticiser: 0 to 5%
purified water: 0 to 7%
(A): up to 14%
 α -D-tocopherol: about 1%.
- 10 When the carrier is other than an Imwitor/Tween combination, then it preferably comprises:
esterification or polyether product of triglycerides with vegetable oil fatty acids: 50 to 82%
oleate ester of a polyalcohol copolymerised with ethylene oxide: 15 to 30%
- 15 plasticiser: 3 to 5%
purified water: 0.01 to 7%
(A): up to 8%.
- 20 Thus, a preferred formulation according to the present invention contains:
Labrafil: 50% to 82%
Tween 80: 15 to 30%
propylene glycol: 3 to 5%
- 25 purified water: 0.01% to 7%
(A): 0.2 to 80%
- Otherwise, it preferably comprises:
glycerides (caprilic/capric): 38.5% to 70%
- 30 polyoxyethylated (20) sorbitan ester: 30 to 70%
plasticiser: 0 to 3%
purified water: 0 to 3%
(A): up to 14%
 α -D-tocopherol: about 1%

A particularly preferred formulation according to the present invention contains:

Imwitor 742 or 908 or Labrasol: 38.5 to 70%

Tween 80 or 20: 30 to 70%

5 propylene glycol: 0 to 3%

purified water: 0 to 3%

(A): 0.2 to 14%

α -D-tocopherol: about 1%.

10 Formulations according to the present invention may be prepared by methods known to those skilled in the art for forming self-emulsifying systems, and involve bringing the ingredients into intimate physical admixture.

15 For example, the ingredients for the pharmaceutically acceptable carrier optionally except the water may be mixed, heated (for example, to a temperature in the range of from 60 to 80°C, preferably from about 65 to 75°C, such as about 70°C), the water added (if not already
20 present) followed by cooling of the mixture to room temperature. At this point, the active ingredient can be added and the mixture stirred followed by heating to ensure that the drug is in solution in the vehicle (for example, from 40 to 70°C, preferably around 50°C). After
25 cooling, the mixture may then be filled into soft gelatin capsules.

Although heating during the process of preparing the formulations according to this invention is preferable,
30 it is not necessary for formulations containing up to around 60mg/g active ingredient or unless the oil is waxy. For example, the oil may be heated as explained above until clear and cooled before addition of the other carrier ingredients. However, without heating, a lower

percentage of the active ingredient can be dissolved in the carrier, for example, around 6% as opposed to around 7 to 8% when heating. On using the room temperature method, in order to obtain a clear homogeneous solution, a Silversen mixer or another high shear type mixer is preferably used to overcome the molecular adhesion forces.

The formulations may then be filled into hard or soft gelatin capsules, as desired. Preferably, these are then presented in blister packs, for example, in aluminium foil sheets having PVC 'blisters'. Conveniently, 28 capsules may be presented in each sheet, and each pack may contain four such sheets. The pack conveniently contains a pack insert comprising instructions for the use of the capsules for the treatment or prevention of medical conditions in which an excess of CCK is implicated such as in treating panic, anxiety and analgesia.

The present invention will now be illustrated with reference to the following examples:

Method 1 (Heating method)

LABRAFIL M2125 CS, TWEEN 80 and propylene glycol are weighed and poured into a tared stainless steel vessel and mixed using a spatula. The active ingredient (drug) is added to the liquid and further stirred until all the drug is mixed into the liquid. This mix is heated on a hot plate to 70°C until the drug is dissolved. During heating time, the liquid is stirred continuously using a spatula. Once a clear solution is obtained, the vessel is taken from the hot plate and the required amount of purified water is added while the solution is still warm. The solution becomes hazy as soon as the water is added, but turns clear after further stirring and stays clear after cooling down.

Using this method the maximum solubility for benzodiazepine (A) is about 7% to 8% (w/w).

Method 2 (Room temperature method)

LABRAFIL M2125 CS, TWEEN 80, propylene glycol and purified water are poured into a suitable vessel. The temperature is 20°C (ie room temperature). The mixer head of a Silverson mixer is lowered down near the bottom of the vessel to avoid air entrapment in the liquid. The liquid is mixed until homogeneous. The active ingredient (drug) is added and stirred into the liquid using a low mixing speed, which is then gradually increased to an average mixing speed of 4000 to 5000 rpm until the drug is dissolved.

A clear solution is obtained when all the air is removed out of the liquid. Using this method up to about 6% (w/w) of benzodiazepine (A) can be dissolved.

Method 3

IMWITOR is heated at 40-50°C to melt the solid phase which may appear at room temperature. After cooling, the IMWITOR is mixed with TWEEN and any other ingredients using a high shear type mixer such as a Silversen mixer. The active ingredient is dissolved in this liquid by further mixing. Once all dissolved, air can be removed using an ultrasonic bath.

10 Examples 1 to 4: Formulations for use in methods 1 and 2Example 1

The formula of the carrier is as follows:

15	<u>Ingredients</u>	<u>Quantity</u>
	Labrafil M2125CS or M1944CS	62%
	Tween 80	30%
	propylene glycol	3%
20	purified water	5%
	Benzodiazepine (A) is dissolved in this carrier at a concentration in the range of from 0.2 to 80mg/g, for example 60mg/g	

Example 2

25	<u>Ingredients</u>	<u>Quantity</u>
	Labrafil M2125 CS	71%
	Tween 80	15%
	purified water	5%
30	propylene glycol	3%
	(A)	6%

Example 3

	<u>Ingredients</u>	<u>Quantity</u>
35	Labrafil M1944 CS	70%
	Tween 80	20%
	purified water	1%
	propylene glycol	3%
40	(A)	6%

Example 4IngredientsQuantity

	Labrafil M2125 CS	46%
5	Tween 80	30%
	propylene glycol	3%
	purified water	5%
	Ethanol	10%
	(A)	6%

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Examples 5 to 8: Formulations for use in method 3Example 5IngredientsQuantity

15	Imwitor 908	42.5%
	Tween 80	42.5%
	α -D-Tocopherol	1%
	(A)	14%

Example 6IngredientsQuantity

20	Imwitor 742	39.5%
	Tween 80	42.5%
	propylene glycol	3%
25	Purified water	3%
	α -D-Tocopherol	1%
	(A)	14%

Example 7IngredientsQuantity

30	Imwitor 742	42.5%
	Tween 20	42.5%
	α -D-Tocopherol	1%
	(A)	14%

Example 8IngredientsQuantity

	Imwitor 742	256mg
	Tween 20	256mg
40	α -D-Tocopherol	6mg
	(A)	70mg

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Example 9: Capsules

The formulations of examples 1 to 8 are filled into hard or soft gelatin capsules.

Example 10: Blister packs

- 5 The capsules of example 9 are packaged in blister packs of aluminium foil/PVC consisting of 28 capsules per sheet and 4 such sheets per pack. Included in the pack is the pack insert.

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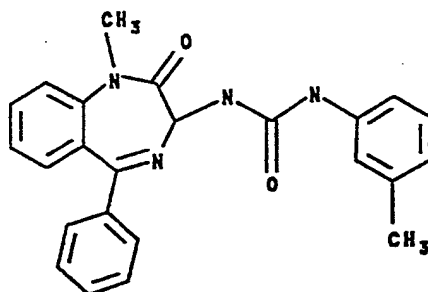
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CLAIMS

1. A pharmaceutical formulation comprising 3R(+)-N-(2,3-dihydro-1-methyl-2-oxo-5-phenyl-1H-1,4-benzodiazepin-3-yl)-N'-(3-methylphenyl)-urea of formula (A):



L-365,260

- and a pharmaceutically acceptable carrier, characterised in that the carrier comprises a pharmaceutically acceptable oil selected from esterification or polyether products of glycerides with vegetable oil fatty acids of chain length C₈-C₁₀ and a pharmaceutically acceptable surfactant selected from oleate and laurate esters of a polyalcohol copolymerised with ethylene oxide.
2. A formulation according to claim 1 wherein the carrier comprises a pharmaceutically acceptable oil selected from the class consisting of liquid or highly viscous medium-chain glycerides optionally esterified with polyethylene glycol and a pharmaceutically acceptable surfactant which is liquid in association with the oil.
3. A formulation according to claim 1 or claim 2 wherein the carrier further comprises one or more further ingredients selected from a plasticiser, water and α -D-tocopherol.

4. A formulation according to any preceding claim comprising:
pharmaceutically acceptable oil 50-82%
pharmaceutically acceptable surfactant 15-30%
5 plasticiser 3 to 5%
purified water 0.01 to 7%
active ingredient 0.2 to 80%.
5. A formulation according to any preceding claim comprising:
10 pharmaceutically acceptable oil 38.5-70%
pharmaceutically acceptable surfactant 30-70%
plasticiser 0 to 3%
purified water 0% to 3%.
active ingredient 0.2 to 14%
- 15 6. A formulation according to any preceding claim wherein the pharmaceutically acceptable oil is selected from Labrafil M1944 CS, Labrafil M2125 CS, Labrasol, Imwitor 742 and Imwitor 908.
7. A formulation according to any preceding claim
20 wherein the pharmaceutically acceptable surfactant is selected from Tween 80 and Tween 20.
8. A formulation according to any preceding claim comprising 3R(+)-N-(2,3-dihydro-1-methyl-2-oxo-5-phenyl-1H-1,4-benzodiazepin-3-yl)-N'-(3-methylphenyl)-urea
25 (70mg), Imwitor 742 (256mg), Tween 80 (256mg) and α -D-tocopherol (6mg).
9. A formulation according to any preceding claim for use in the treatment or prevention of pain, panic or anxiety.
- 30 10. A gelatin capsule containing a formulation according to any preceding claim.
11. A method for the preparation of a formulation according to any preceding claim comprising bringing the ingredients into intimate physical admixture.

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12. A method for the preparation of a gelatin capsule according to claim 10 comprising preparing a formulation according to claim 11 and filling it into a hard or soft gelatin capsule.

- 5 13. A blister pack comprising a plurality of capsules according to claim 10 in association with instructions for use of the capsules in the treatment or prevention of pain, panic or anxiety.

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INTERNATIONAL SEARCH REPORT

PCT/GB 92/00950

International Application No

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) ⁶		
According to International Patent Classification (IPC) or to both National Classification and IPC		
Int.Cl. 5 A61K31/55; A61K9/48		
II. FIELDS SEARCHED		
Minimum Documentation Searched ⁷		
Classification System	Classification Symbols	
Int.Cl. 5	A61K	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched ⁸		
III. DOCUMENTS CONSIDERED TO BE RELEVANT⁹		
Category ¹⁰	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³
A	EP,A,0 411 668 (WARNER LAMBERT COMPANY) 6 February 1991 see page 8, line 44 - line 52 see page 9, line 19 - line 23 see page 9, line 43 - line 49 see page 11; example 3 ---	1
A	FR,A,2 372 635 (R.P. SCHERER LIMITED) 30 June 1978 see page 2, line 13 - line 16 see page 3, line 8 - page 4, line 15 see page 8; example 1 see claims 1,5,7,8 ---	1,2
A	GB,A,1 600 639 (KALI CHEMIE PHARMA GMBH) 21 October 1981 see page 5; example 6 ---	1,2
-/-		
<p>¹⁰ Special categories of cited documents:</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"&" document member of the same patent family</p>		
IV. CERTIFICATION		
Date of the Actual Completion of the International Search	Date of Mailing of this International Search Report	
11 AUGUST 1992	04.09.92	
International Searching Authority	Signature of Authorized Officer	
EUROPEAN PATENT OFFICE	BOULOIS D. <i>Boulois</i>	

III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)		
Category *	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No.
A	EP,A,0 225 189 (R.P. SCHERER CORPORATION) 10 June 1987 see page 15 - page 16; examples 4-9 ---	1,2
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ANNEX TO THE INTERNATIONAL SEARCH REPORT
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